



QUESTIONNAIRE

CROSS-CUTTING MULTI-BLADE PANEL SAW MACHINES

In order to determine the correct machine, and further optionals, fitting the work which must be done, the following information is necessary:

- 1) Do the workpieces come from calibrated panels?
- 2) Which material are the panels made of? (e.g. MDF, plywood, chipboard, etc.)
- 3) Are the faces of the panels coated? Which side?
- 4) Which materials are the panels coated with? (e.g. melamine, veneered, PVC, paper, etc.)
- 5) Are the edges bonded? Which of them?
- 6) Which materials are used for the edge-banding? (e.g. veneer, PVC, paper, transfer décor, etc.)
- 7) In order to dimensioning the motorization, how many cuts or grooves do you want to make on the maximum thickness?
- 8) Are the panels already squared?
- 9) Do you want to trim the extremity of the panel?
- 10) Do you have considerable lateral waste? Which side?
- 11) Specify the minimum width of the smallest cut stripes:

12) Specify here the minimum and maximum dimensions of the cut stripes:

LENGTH [mm]: Min[_____] Max[_____]

WIDTH [mm]: Min[_____] Max[_____]

THICKNESS [mm]: Min[_____] Max[_____]

13) Specify here the minimum and maximum dimensions of the rough elements:

LENGTH [mm]: Min[_____] Max[_____]

WIDTH [mm]: Min[_____] Max[_____]

THICKNESS [mm]: Min[_____] Max[_____]



14) The machine will be installed “stand alone” or “in-line” with some other equipments?
(e.g. sanding machine, boring machine, moulding machine, etc...):

15) Indicate the panels loading system required:

MANUALLY by an operator

SEMI-AUTOMATICALLY BY AN INTRODUCER

AUTOMATICALLY BY AN AUTOMATIC DE-STACKER + A LIFTING TABLE with automatic down movement

16) Indicate the panels downloading system required:

MANUALLY by an operator

BY A MOTORIZED ROLLERS CONVEYER

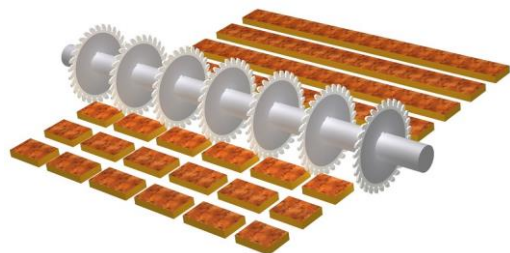
BY A LIFTING TABLE with automatic down movement

BY AN AUTOMATIC STACKER + A LIFTING TABLE with automatic down movement

17) Indicate how many panels want to cut each working shift:

18) Indicate how many tools configurations changes needed every shift:

19) Choose with a tick which situation you think is similar to your necessities:



NOTES:

CUSTOMER NAME: